

# JBC

[www.jbctools.com](http://www.jbctools.com)

## INSTRUCTION MANUAL



## B·TWEEZERS K

Nano Tweezer Expansion Kit  
for B·IRON

This manual corresponds to the following reference:

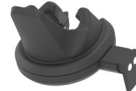
BP-KA

## Packing List

The following items are included:



**Nano Tweezers for B-IRON** ..... 1 unit  
Ref. BN-A  
*Cartridges not included, sold separately.*



**Left-Side Charging-Holder for B-TWEEZERS** ..... 1 unit  
Ref. 0032466



**C115 Cartridge Adapters** ..... 2 units



**Manual** ..... 1 unit  
Ref. 0034914

## Important

Please read this manual and its safety guidelines thoroughly before using the product.

**Note:** Even if the display is turned off and the charging base is disconnected from the mains, the tool remains operational as long as the batteries are charged, even when the cartridge is taken out.



B-TWEEZERS turns off automatically only under the following conditions:

- The tool is out of the charging holder (without the safety cap on) and remains completely still for 5 minutes (see page 8).

The tool can be manually switched off and on by tapping the tool power button on the display (see page 9).

## Features

B-TWEEZERS K allows to extend B-IRON stations with an additional B-TWEEZERS handle.

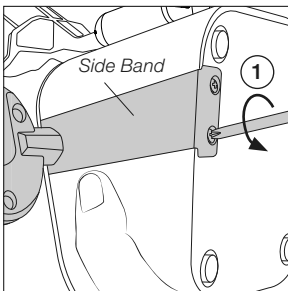
The provided B-TWEEZERS handel performs up to 120 small SMD soldering joints per charge. It is the ideal tool for highest precision applications offering maximum control working under microscope.

**Note:** To charge the tool a B-IRON charging base is needed.

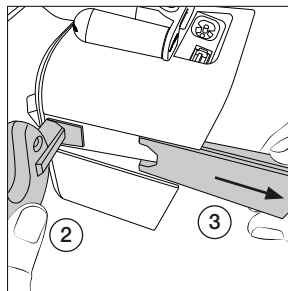


## Charging Holder Assembly

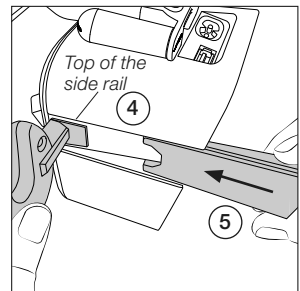
Charging holders can be replaced by loosening the screws at the bottom of the charging-base.



Open the screws (1) at the bottom.



Hold the charging holder with one hand (2) and with the other pull the sideband downward (3).



To install a new charging holder, place it at the top of the side rail (4) and slide back the sideband (5) until the holder is secured in place. Finally tighten the screws at the base.

\* Not included, sold separately.

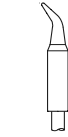
# Connection with B-IRON Station



\* Not included, sold separately.

## Compatible Cartridges\*

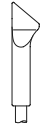
B:TWEEZERS handle works with C115 Cartridges. Find the model that best suits your soldering needs on [www.jbctools.com](http://www.jbctools.com)



Tweezer  
Conical Bent



Tweezer  
Chisel

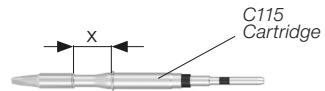


Blade

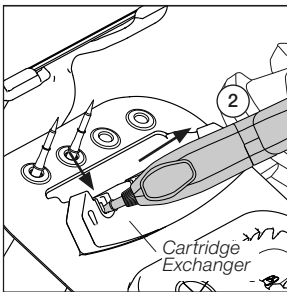
## Cartridge Insertion and Tool Charging

### C115 Cartridges

The holding area of C115 Cartridges is delimited by the two rings at the cartridge shaft (x).

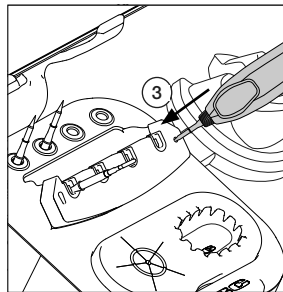


### Cartridge Inserting



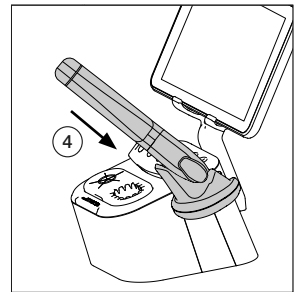
Place the tool over a cartridge and press the tool down to insert the cartridge (1). To release the tool with the cartridge inserted from the extractor, lift the tool upward (2).

### Cartridge Fixing



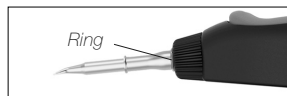
Gently press the tip against the holes on the sides of the cartridge exchanger (3) to ensure that the cartridge is appropriately inserted.

### Tool Charging



Place the tool in the charging holder (4) to charge it. A beep will sound when the tool is properly placed and charging. The volume can be adjusted using the left button on the display.

**Note:** Cartridges must be inserted up to the first ring for proper connection and functioning.



**Important:** Charge the tool completely before using it for the first time.

A full charge takes:

- 30 min for B-100
- 60 min for B-500
- 30 min for B-NANO
- 45 min for B:TWEEZERS

\* Not included, sold separately.

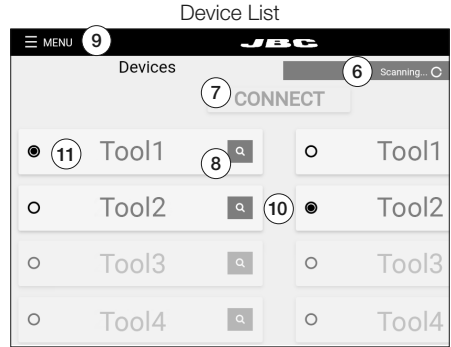
# Tool Connection

Make sure that the charging base is connected to the mains.

**Note:** The supplied tool is already connected.

**Scanning another tool:** *(This process can take a while)*  
Place the tool in the charging holder to activate it. The status light band color indicates the charge level (see table below).

If the scanning process does not run automatically, tap “scan” (6) on the display while the tool remains in the charging holder. When the tool is shown in the device list on the display, select it (11) and tap “connect” (7). Now the tool is ready for soldering.



### Tool search function:

When in doubt of which tool corresponds to the tool’s name, use the tool search function. Tap on the magnifying glass symbol (8) next to the tool’s name. The light band on the corresponding tool blinks in blue for five seconds to identify it.

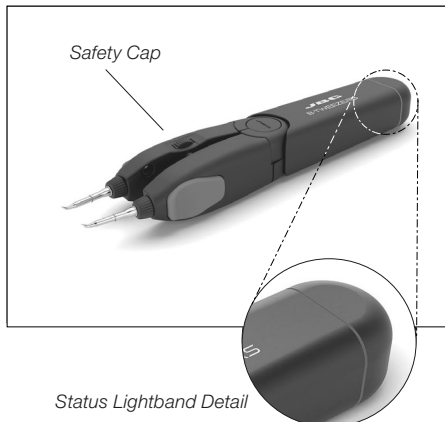
### Working with two tools *(works also for charging bases with only one charging holder):*

It is possible to connect up to two tools at the same time. If a tool is already connected, first disconnect it from the device by selecting “Menu” (9) and tapping on “Disconnect”.

Place the second tool in the charging holder and scan it (6). The second tool is also shown in the device list on the display (10). To work with two tools, select one from the left-hand column (11) and the other one from the right-hand column (10). Then tap on “connect” (7).

# Status Lightband

The status lightband on the tool indicates its status (see table on the right).



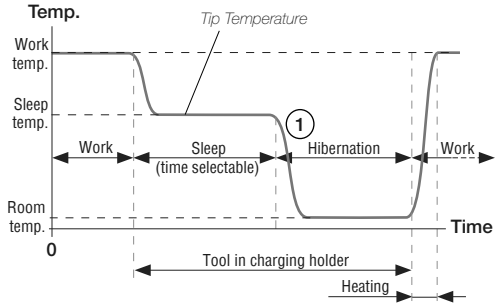
Color	Tool Status
Green	More than 50% charged
Orange	Between 20% and 50% charged
Red	Less than 20% charged
Green blinking	Charging (more than 50% charged)
Orange blinking	Charging (between 20% and 50% charged)
Red blinking	Charging (less than 20% charged)
No color	Safety cap on the handle and/or power off
Blue blinking	Locate Tool function activated

## Operation

Thanks to the intelligent heat management, the cartridge tip recovers temperature extremely quickly.

This allows reducing the tip temperature when the device is not in use, resulting in a longer tip lifespan.

When the tool enters Sleep (1) or Hibernation (2) Modes, the tip temperature lowers automatically below the solder-melting-point temperature.



## Tool Status and Tip Temperature

The tool can go into a number of statuses under different circumstances (see the diagram on the next page). Depending on the status, the cartridge tip reaches different temperatures:

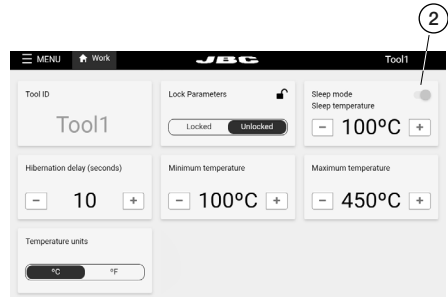
Tool Status	Tip Temperature
Sleep & charging	Cools down to the set Sleep temperature. Selectable between 70 °C and 150 °C.
Hibernation & charging	Cools down to room temperature.
Working	Heats up to the set work temperature.
Resting without cap	Cools down to room temperature (after 5 min of being completely still).
Tool with cap on	Cools down to room temperature.
Hibernation	Cools down to room temperature.
Shut off	Remains at room temperature (tool is shut off).

### Sleep & Charging

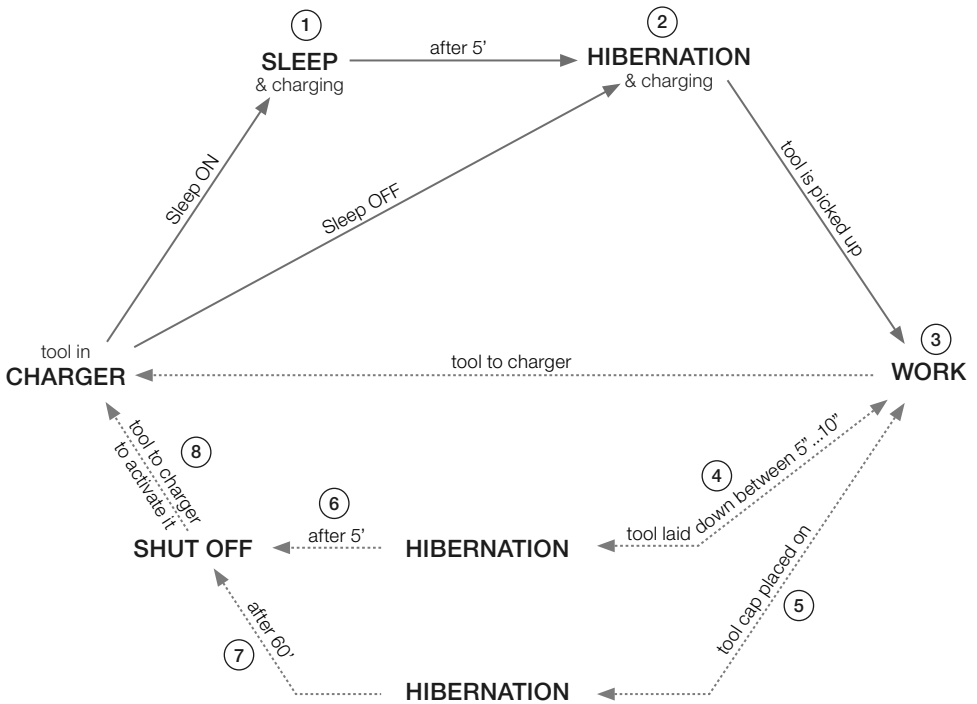
Sleep Mode can be activated/deactivated (2). If it is activated and the tool is placed in the charging holder, in addition to charging, the tip temperature cools down to sleep temperature.

### Hibernation & Charging

If Sleep Mode is not activated and the tool is placed in the charging holder, besides charging, it goes into Hibernation and the tip temperature cools down to room temperature.



## Tool Status and Tip Temperature *(continuation)*



### Work

When the tool is taken out of the charging holder while in Sleep (1) or Hibernation (2) Modes, the cartridge tip heats up to the set work temperature and the tool is ready to use (3).

### Hibernation

The tool goes into Hibernation Mode in two different cases:

- a) After working, when the tool is laid down (4) and is resting between 5 and 10 seconds (time is adjustable).
- b) After working, when placing the cap on the tool (5).

**Note:** Before the tool enters Hibernation Mode, it can be picked up to work with it and the cartridge tip heats up to work temperature.

### Auto Shut-off

The tool shuts off automatically in two different cases:

- a) When the tool (without the tool cap) is laid down and remains completely still in Hibernation Mode for 5 minutes (6).
- b) When the tool (with the tool cap on) remains completely still in Hibernation Mode for 60 minutes (7).



## Tool Status and Tip Temperature *(continuation)*

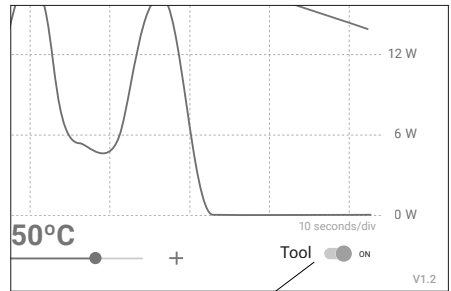
### Tool Reactivation

Once the tool has automatically shut off, place it back in the charging holder (8) to reactivate it (see diagram on previous page).

### Manual Tool Shut-Off

Besides the “automatic shut-off” feature, the tool can also be manually switched off by tapping the tool power button on the display. When it is switched off, the cartridge cools down to room temperature.

**Note:** To switch the tool back on, tap the same button on the display.



# Downloading the Tool Firmware Update File


## Display with internet connection:

Download the firmware update file to the display used with B-IRON from: <https://www.jbctools.com/jbcsoftware.html>. Go to the internal folder and unzip the downloaded file.

## Display without internet connection:

Download the firmware update file to another device with an internet connection from JBC’s website: <https://www.jbctools.com/jbcsoftware.html> and unzip the downloaded file.

Then do as described in the table.

PDS JBC’s display (android)	Other android devices	iOS devices
Copy the unzipped files on the device used with B-IRON:		
Folder:	Folder:	Path:
\Internal shared storage\Android\data\es.infinitysource.jbc_soldering.JBCBiron\files	\Internal shared storage\Android\data\com.jbctools.jbcbiron\files	Files > On my iPad > JBC B.iron 

# Executing the Tool Firmware Update File

Tool firmware updates are not executed automatically; they must be carried out by the user.

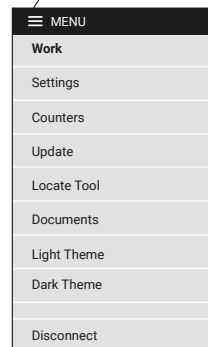
On the display you are using with the B-IRON, and the latest app version installed, access the B-IRON app:



Select the tool you want to update. Then in the main menu select “update”.

**Note:** At least one tool must be linked to see the expanded menu options.

*Main Menu with expanded menu options*



## Executing the Tool Firmware Update File *(continuation)*

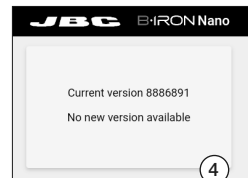
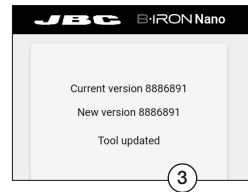
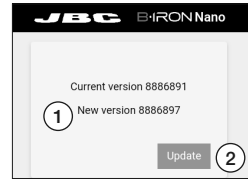
If the downloaded tool firmware update file contains a newer version than the one already installed, the current and new version are displayed (1). Tap “Update” to start the update (2).

The update process takes about 10 minutes.

The B-IRON status light continuously changes its color during the update process.

Once the update is completed, “Tool updated” (3) will be displayed.

If “No new version available” is displayed (4), no update is possible or required.



## Maintenance - Station and Tools

Before carrying out maintenance, always extract the cartridge from the tool and disconnect the charging base from the mains. Allow the equipment to cool down.

- Use a damp cloth to clean the casing and the tool. Alcohol can only be used to clean the metal parts.
- Periodically check that the metal parts of the tool and charging holder are clean so that the charging works properly.
- Keep the tip surface clean and tinned prior to storage in order to avoid tip oxidation. Rusty and dirty surfaces reduce heat transfer to the solder joint.
- Do not use liquids such as alcohol, thinner or benzene to clean the portable display.
- Repairs should only be performed by a JBC authorized technical service.



*Clean the contact surfaces regularly to ensure that the tool gets charged correctly*

## Safety - Battery



**It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosion.**

- **Caution:** This product contains lithium-ion batteries. Mishandling or improper use may result in fire, explosion, or personal injury.
- Always use the provided charger. Do not use damaged chargers or batteries.
- Never attempt to disassemble or modify the batteries or the product. Doing so may lead to electric shock, fire, or damage to the product.
- In the event of damage, leakage, or overheating of the batteries, discontinue use immediately and contact customer support or JBC technical service facility.
- Dispose of devices with batteries inside, responsibly according to regulations. They must be disposed of in accordance with local regulations so that they can be recycled.
- Do not throw devices with batteries into household waste and do not dispose of them in fire or water.

## Safety



**It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosion.**

- Do not use the units for any purpose other than soldering or rework. Incorrect use may cause a fire.
- The power cord must be plugged into approved bases. When unplugging it, hold the plug, not the wire.
- Do not attempt to dismantle or open the housing of the tool as it may cause damage.
- Do not work on electrically live parts.
- The tool should be placed in the charging holder when not in use in order to charge the batteries.
- The soldering tip, the metal part of the tool and the charging holder may still be hot even when the station is turned off.
- Do not leave the tool unattended when it is on.
- Avoid flux coming into contact with skin or eyes to prevent irritation.
- Be careful with the fumes produced when soldering.
- Keep your workplace clean and tidy. Wear appropriate protection glasses and gloves when working to avoid personal harm.
- Utmost care must be taken with liquid tin waste, which can cause burns.
- This appliance can be used by children over the age of eight and also persons with reduced physical, sensory or mental capabilities or lack of experience provided that they have been given adequate supervision or instruction concerning the use of the appliance and understand the hazards involved. Children must not play with the appliance.
- Maintenance must not be carried out by children unless supervised.
- Do not expose the portable display to high temperatures, humidity or dust. Avoid direct sunlight.
- Do not drop the portable display or the tool, as it may cause damage or malfunction.
- Do not disconnect your device when it is in file transfer mode.
- Do not use the portable display in places where wireless communications are restricted.

# Notes

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# Specifications

## B-TWEEZERS K

### Nano Tweezer Expansion Kit for B-IRON

Ref.: **BP-KA**

#### B-TWEEZERS Nano Tweezers

- Peak Power (Tool):	15 W
- Battery:	Li-Ion 7.4 V / 180 mAh
- Charge Time:	45 minutes
- Selectable Temperature:	200 - 450 °C / 390 - 840 °F
- Idle Temp. Stability (still air):	±1.5 °C / ±3 °F
- Temp. Accuracy:	±3 % (Using reference cartridge)
- Connectivity:	Bluetooth Low Energy (BLE)
- Ambient Operating Temp:	10 - 50 °C / 50 - 122 °F
- Meets:	ANSI/ESD S20.20-2021
- Tool Weight (w/o cap):	57 g / 0.07 lb

#### B-TWEEZERS K

- Total Net Weight:	155 g / 0.34 lb
- Total Package Dimensions/Weight: (L x W x H)	245 x 185 x 45 mm / 289 g 9.65 x 7.28 x 1.77 in / 0.64 lb

Complies with CE standards.

Not grounded device. No ESD discharge feature.

# JBC

## Warranty

JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labor.

Warranty does not cover product wear or misuse.

In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased.



This product should not be thrown in the garbage.

In accordance with the European directive 2012/19/EU, electronic equipment at the end of its life must be collected and returned to an authorized recycling facility.

