

# JBC

[www.jbctools.com](http://www.jbctools.com)

## INSTRUCTION MANUAL



### HD

Heavy Duty Station

This manual corresponds to the following references:

**HDE-9D** (100V)

**HDE-1D** (120V)

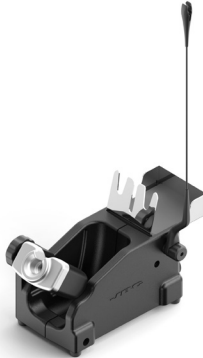
**HDE-2D** (230V)

## Packing List

The following items are included:



**HDU Control Unit** ..... 1 unit



**Stand** ..... 1 unit  
Ref. HD-SE



**HD Purpose Handle** ..... 1 unit  
Ref. T470-FA



**ESD Tip Cleaner** ..... 1 unit  
Ref. CL8499



**Sponge** ..... 1 unit  
Ref. S0354



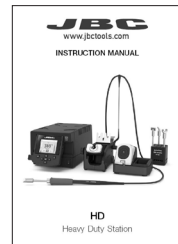
**Cartridge Holder**..... 1 unit  
Ref. SCH-A



**Stand Cable** ..... 1 unit  
Ref. 0024227



**Power Cord** ..... 1 unit  
Ref. 0024077 (100V)  
0023717 (120V)  
0024080 (230V)

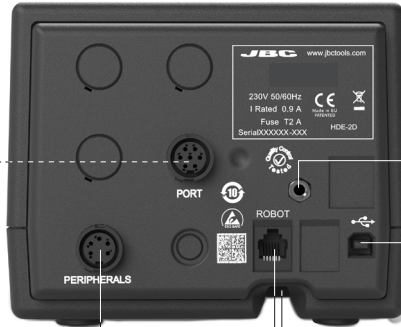


**Manual** ..... 1 unit  
Ref. 0028206

## Connections

### HDU Control Unit

**Stand Cable**  
Ref. 0024227



Equipotential connection

USB-B connector

Power Socket

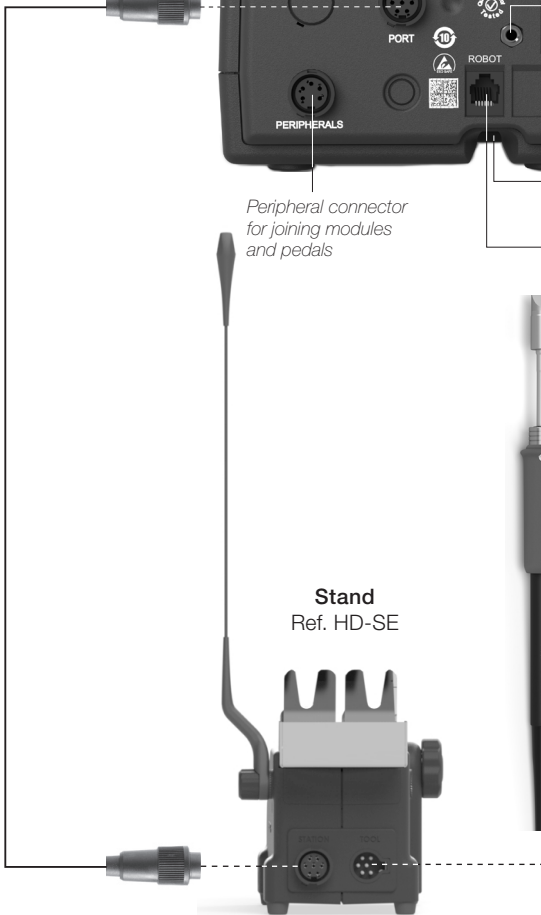
RJ12 connector  
for Robot system

Peripheral connector  
for joining modules  
and pedals

**C470 Cartridges**  
*Required but not included*

**HD Purpose  
Handle**  
Ref. T470-FA

**Stand**  
Ref. HD-SE



# Features



# Peripherals

Join the station port with 1 module and 1 pedal. See the compatible peripherals below:

**Nitrogen Flow Regulator**  
Ref. MNE-A



**Pedal**  
Ref. P-005



**Fume Extractor Switch**  
Ref. FSE-A



**Pedal**  
Ref. P-005

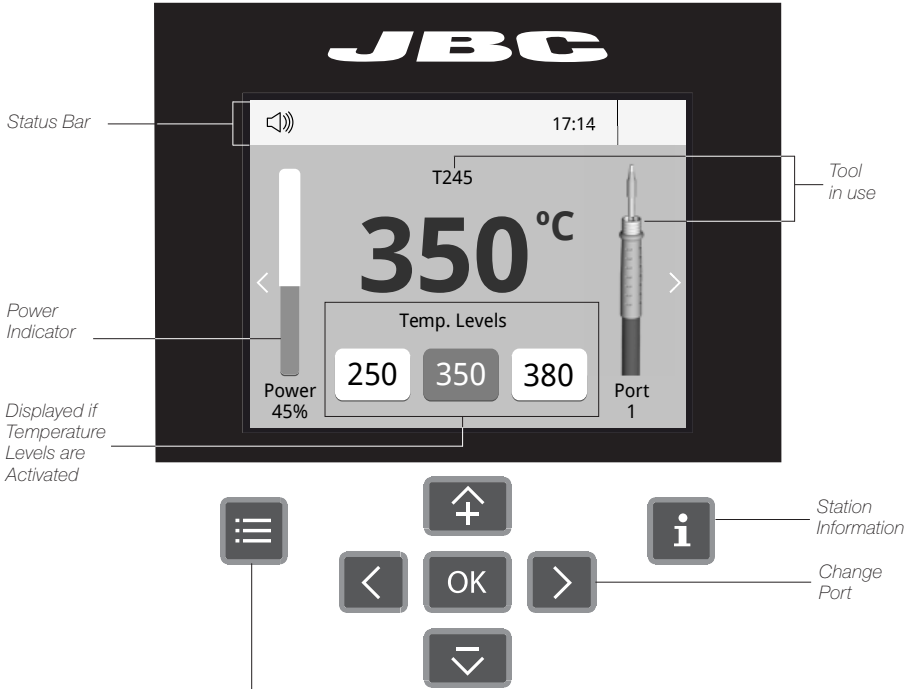


Use this foot switch to **enable/disable** a module or make the tool enter/exit **Sleep** mode. If you do not have a module, you can link up the P-305 Pedal Kit to the tool port.

## HDE Work Screen

The HDE offers an intuitive user interface which provides quick access to station parameters.

**Default PIN: 0105**

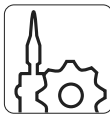


### Menu Options



Set the station parameters

#### Station



Set the tool parameters

#### Tools



Display the hours worked in each cycle

#### Counters



Consult / modify the links of the peripherals connected to the station with the port they are connected to.

#### Peripherals



It is possible to choose the language from a list.

#### Language



Allows you to carry out an overall station reset restoring all the parameters to their default values.

#### Reset

### Troubleshooting

Station troubleshooting available on the product page at [www.jbctools.com](http://www.jbctools.com)

## Advanced Functionalities



Graphics

It provides detailed graphics of tip temperature and power delivery in real time during solder joint formation for analysis purposes. This helps you decide how to adjust your process or which tip to use to obtain the best quality soldering.



Profiles

Designed to avoid thermal shock when soldering Ceramic Chip components like MLCC, this new and unique feature allows controlling the heating ramp up rate of the tool to gradually increase the temperature of the component through all the phases of the soldering process. Up to 25 fully configurable soldering profiles can be stored.



JBC Net

Get greater quality and control in your production. Manage your whole soldering process remotely in real time. For more information see [www.jbctools.com/webmanager.html](http://www.jbctools.com/webmanager.html).



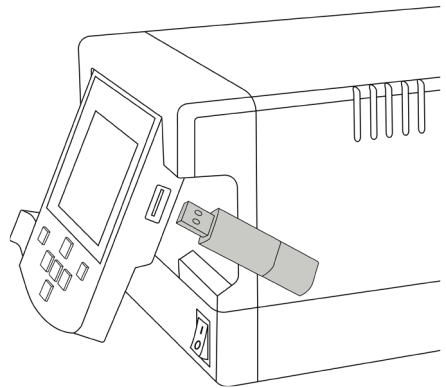
Files

**Export graphics**  
Insert a USB flash drive into the USB-A connector to save your soldering process in csv format.



Update

**Station update**  
Download the JBC Update File from [www.jbctools.com/software.html](http://www.jbctools.com/software.html)  
Insert the USB flash drive with the file downloaded to the station.



## System notifications

The following icons will be displayed on the screen's status bar.



USB flash drive is connected.



Station is controlled by a PC.



Station is controlled by a robot.



Station software update.  
Press INFO to start the process.




Warning.  
Press INFO for failure description.



Error.  
Press INFO for failure description, the type of error and how to proceed.

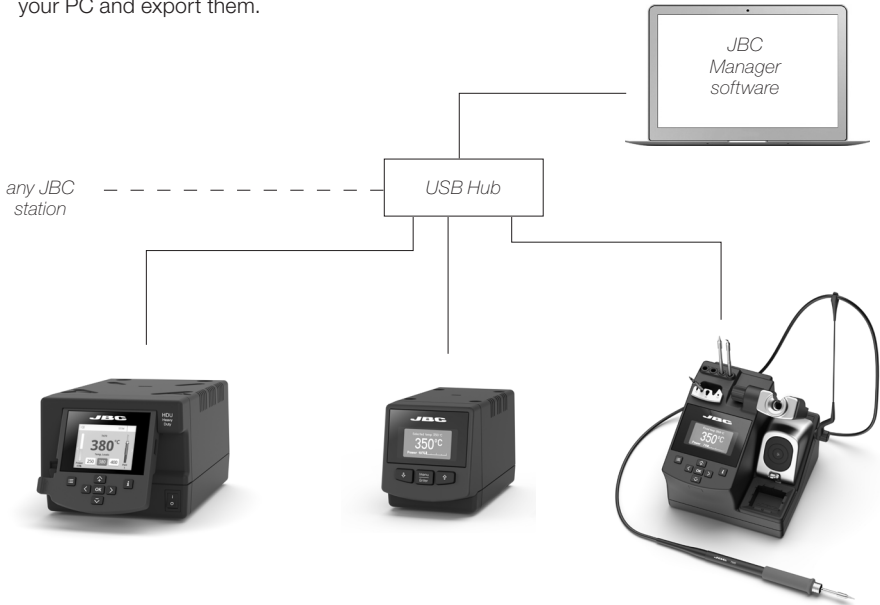
## Soldering Net

Remotely manage and monitor as many stations as your Windows PC can handle.

1. Download the **JBC Software Manager** and the user manual from [jbcnet.solutions](http://jbcnet.solutions)
2. Connect the stations via USB-B connector and the PC will automatically detect them.
3. The notification  will be displayed on the station.

### Functions:

- Set all the station parameters from your PC.
- Organize groups of stations and set all their parameters at the same time.
- Store specific configurations for later uses.
- Analyze the soldering graphics of the stations on your PC and export them.

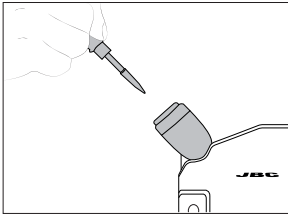


# Operation

## The JBC Most Efficient Soldering System

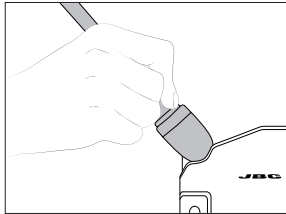
Our revolutionary technology is able to recover tip temperature extremely quickly. It means the user can work at a lower temperature and improve the quality of soldering. The tip temperature is further reduced thanks to the Sleep and Hibernation modes which increase up to 5 times the life of the tip.

### 1. Work



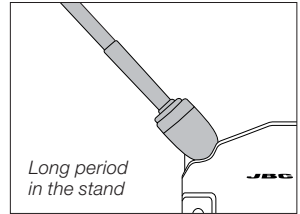
When the tool is lifted from the stand the tip will heat up to the selected temperature.

### 2. Sleep

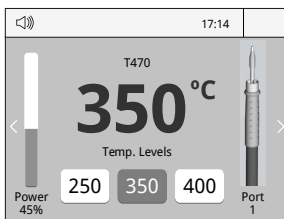


When the tool is in the stand, the temperature falls to the preset Sleep temperature.

### 3. Hibernation

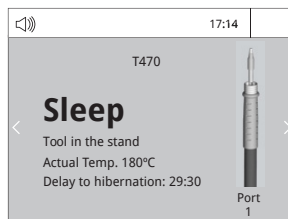


After longer periods of inactivity, the power is cut off and the tool cools down to room temperature.



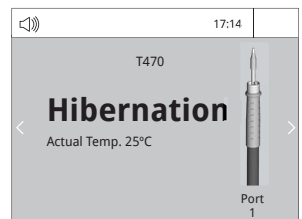
Tools Menu:

- Set temperature limits
- Select temperature levels



Tools Menu:

- Set Sleep temperature
- Set Sleep delay (from 0 to 9 min or no Sleep)

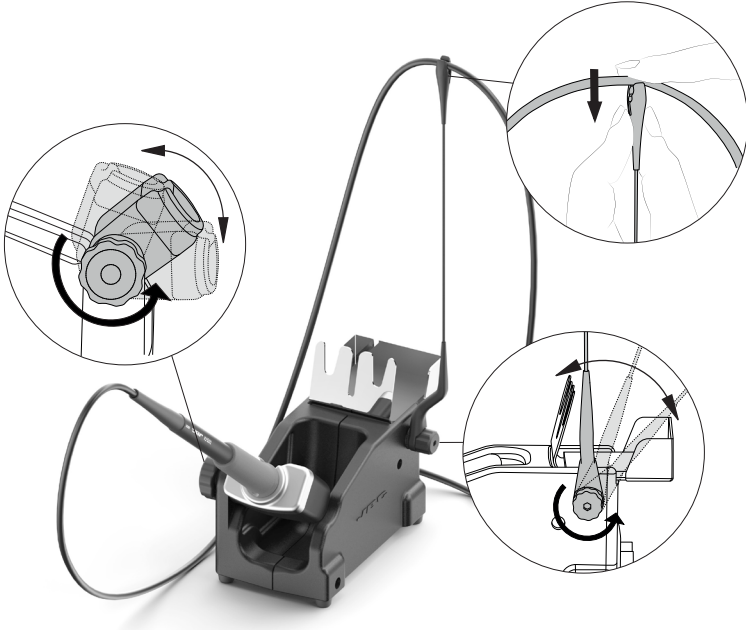


Tools Menu:

- Set Hibernation delay (from 0 to 60 min or no hibernation)

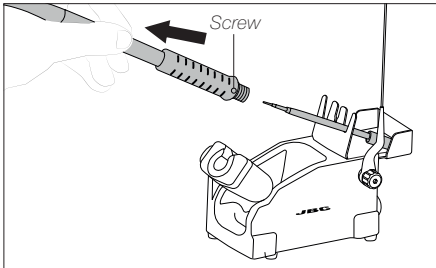


## Stand



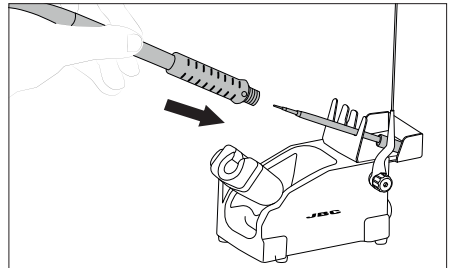
## Changing Cartridges

### 1. Removing



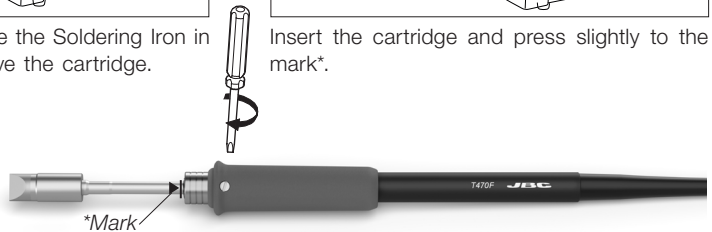
Loosen the screw. Place the Soldering Iron in the extractor and remove the cartridge.

### 2. Inserting



Insert the cartridge and press slightly to the "mark".

### 3. Fixing



Once the cartridge is properly inserted we recommend tightening the screw to prevent it turning.  
⚠ Important: It is essential to insert the cartridges as far as the mark for a proper connection.

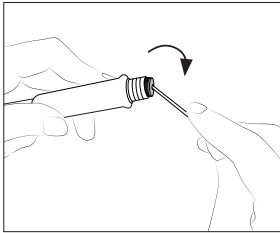
# Sealing Plug Replacement

The sealing plug prevents undesirable flux vapors or particles from entering inside the tool. Its usage is highly recommended for intensive applications when soldering is exposed to FOD environments or for applications where the soldering iron works close to vertical position. **Note:** Choose the correct sealing plug depending on your handle model.

<b>Handle ref:</b>	T245 / T470		T210
<b>Sealing plug ref.:</b>	OB2000		OB1000

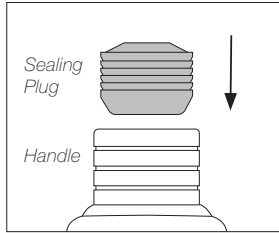
 Before replacing the sealing plug, unplug the power supply and make sure the device is not hot.

## 1. Removing Sealing Plug



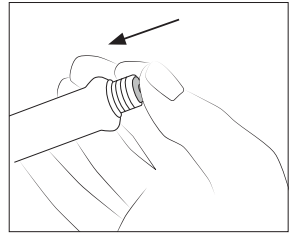
Enter, not deeper than 8mm, a small shaft or screwdriver, lift and pull the sealing plug. Never use a cartridge to do

## 2. Mounting Position



**Note:** The chamfered side has to be positioned towards the handle.

## 3. Inserting Sealing Plug



Push the sealing plug inside the handle until the sealing plug and handle edges are aligned.

## Compatible Tools

### T470 Handles for Heavy Duty

For intensive soldering jobs requiring continued high thermal power. They feature a non-slip-grip with a good thermal insulation and a screw which fixes the cartridge and prevents rotation.

#### Standard HD Iron with anti-slip grip

Ref. T470-A 1,5m (4.9ft) cable

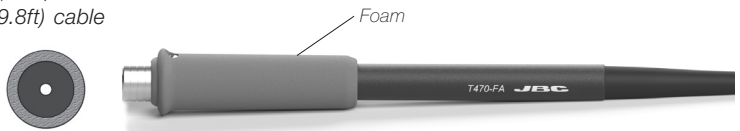
Ref. T470-SA 3m (9.8ft) cable



#### Thermal Insulator HD Iron with soft grip

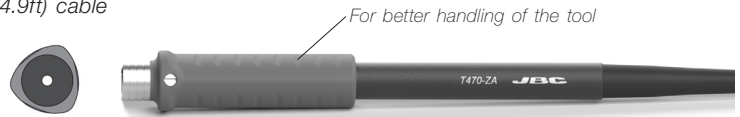
Ref. T470-FA 1,5m (4.9ft) cable

Ref. T470-MC 3m (9.8ft) cable



#### Tri-lobed HD Iron with anti-slip grip

Ref. T470-ZA 1,5m (4.9ft) cable



#### Nitrogen HD Iron with anti-slip grip

Ref. T470-NA 1,5m (4.9ft) cable

*The MNE Nitrogen Flow Regulator is required. Only used with a DN-SE stand.*



#### Nozzles

Ref. B6193

B6194

B6195

#### HD Thermal Tweezers

Ref. HT470-A

*Only used with two HIDE-D control units and a HDT-SD stand.*

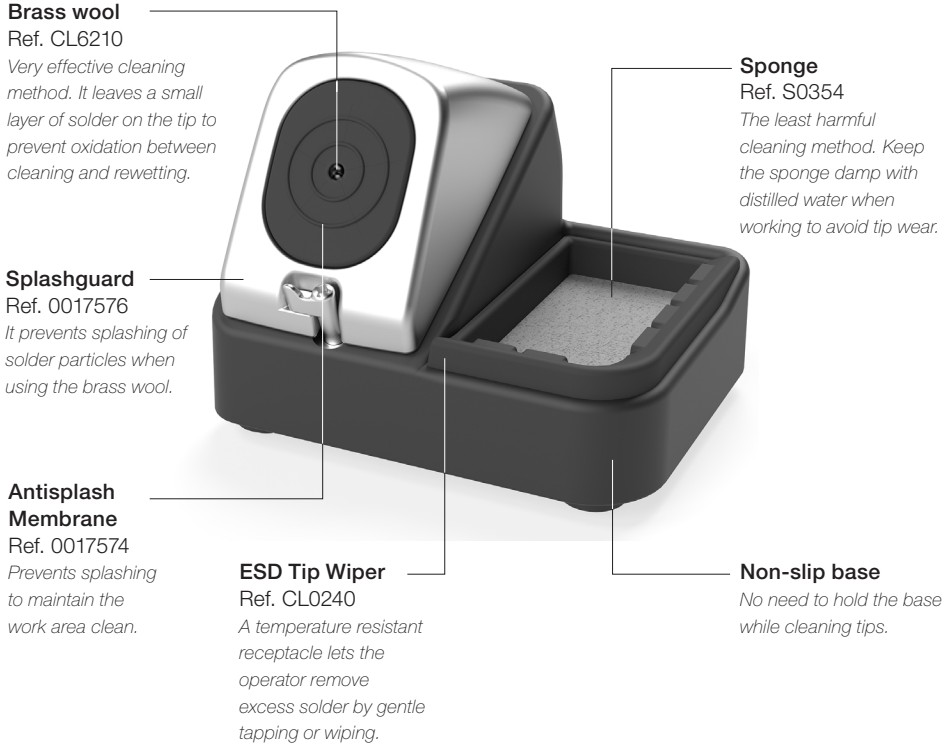


Use C470 Cartridge range.

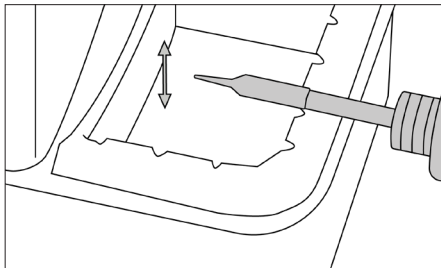
Find the model that best suits your soldering needs in [www.jbctools.com](http://www.jbctools.com)

# CLM Features

Improve thermal transfer by cleaning the tip after each solder joint.

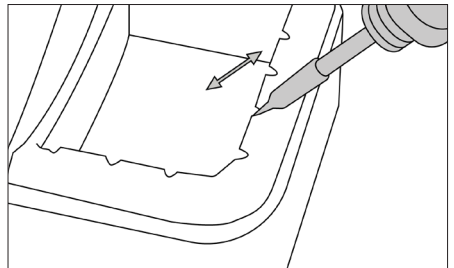


Tapping:



*Tap to remove excess solder.*

Wiping:

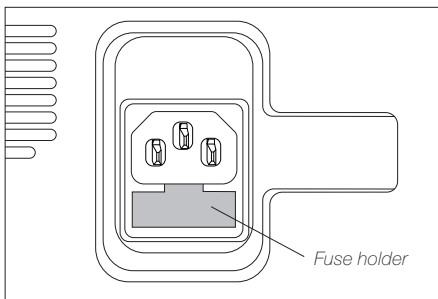
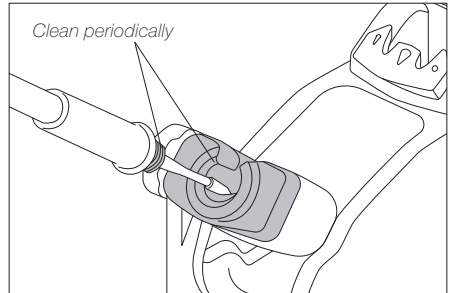


*Use the slots to remove remaining particles.*

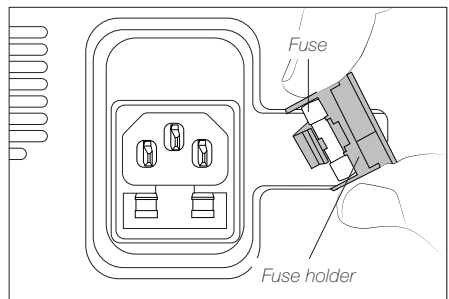
## Maintenance

Before carrying out maintenance or storage, always allow the equipment to cool.

- Clean the station screen with a glass cleaner or a damp cloth.
- Use a damp cloth to clean the casing and the tool. Alcohol can only be used to clean the metal parts.
- Periodically check that the metal parts of the tool and stand are clean so that the station can detect the tool status.
- Maintain tip surface clean and tinned prior to storage in order to avoid tip oxidation. Rusty and dirty surfaces reduce heat transfer to the solder joint.
- Periodically check all cables and tubes.



**1.** Pull off the fuse holder and remove the fuse. If necessary use a tool to lever it off.



**2.** Press the new fuse into the fuse holder and replace it in the station.

# Safety



**It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosion.**

- Do not use the units for any purpose other than soldering or rework. Incorrect use may cause fire.
- The power cord must be plugged into approved bases. Be sure that it is properly grounded before use. When unplugging it, hold the plug, not the wire.
- Do not work on electrically live parts.
- The tool should be placed in the stand when not in use in order to activate the sleep mode. The soldering tip or nozzle, the metal part of the tool and the stand may still be hot even when the station is turned off. Handle with care, including when adjusting the stand position.
- Do not leave the appliance unattended when it is on.
- Do not cover the ventilation grills. Heat can cause inflammable products to ignite.
- Avoid flux coming into contact with skin or eyes to prevent irritation.
- Be careful with the fumes produced when soldering.
- Keep your workplace clean and tidy. Wear appropriate protection glasses and gloves when working to avoid personal harm.
- Utmost care must be taken with liquid tin waste which can cause burns.
- This appliance can be used by children over the age of eight and also persons with reduced physical, sensory or mental capabilities or lack of experience provided that they have been given adequate supervision or instruction concerning use of the appliance and understand the hazards involved. Children must not play with the appliance.
- Maintenance must not be carried out by children unless supervised.

## Specifications

### HD

#### Heavy Duty Station

Ref.: **HDE-9D** 100V 50/60Hz. Input fuse: 4A. Output: 42V.

Ref.: **HDE-1D** 120V 50/60Hz. Input fuse: 4A. Output: 42V.

Ref.: **HDE-2D** 230V 50/60Hz. Input fuse: 2A. Output: 42V.

- Output Peak Power: 250W
- Temperature Range: 90 - 500 °C / 190 - 932 °F
- Idle Temp. Stability (still air):  $\pm 1.5^{\circ}\text{C}$  /  $\pm 3^{\circ}\text{F}$  (Meets and exceed IPC J-STD-001F)
- Temp Accuracy:  $\pm 3\%$  (using reference cartridge)
- Temp Adjustment:  $\pm 50^{\circ}\text{C}$  /  $\pm 90^{\circ}\text{F}$  Through station menu setting
- Tip to Ground Voltage/Resistance: Meets and exceed  
ANSI/ESD S20.20-2014 IPC J-STD-001F
- Ambient Operating Temp.: 10 - 50 °C / 50 - 122 °F
- Connections: USB-A / USB-B / Peripherals connectors  
RJ12 connector for Robot
- Control Unit Dimensions: 232 x 148 x 120 mm / 9.13 x 5.83 x 4.72 in
- Total Net Weight: 5.37 kg / 11.84 lb
  
- Total Package Dimension / Weight: 368 x 368 x 195 mm / 6.19 kg  
(L x W x H) 14.49 x 14.49 x 7.68 in / 13.65 lb

Complies with CE standards.  
ESD safe.

# JBC

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## Warranty

JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labour.

Warranty does not cover product wear or misuse.

In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased.

**Get 1 extra year JBC warranty by registering here:**  
<https://www.jbctools.com/productregistration/>  
**within 30 days of purchase.**

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This product should not be thrown in the garbage.

In accordance with the European directive 2012/19/EU, electronic equipment at the end of its life must be collected and returned to an authorized recycling facility.



[www.jbctools.com](http://www.jbctools.com)

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